CEL Components S.r.l.
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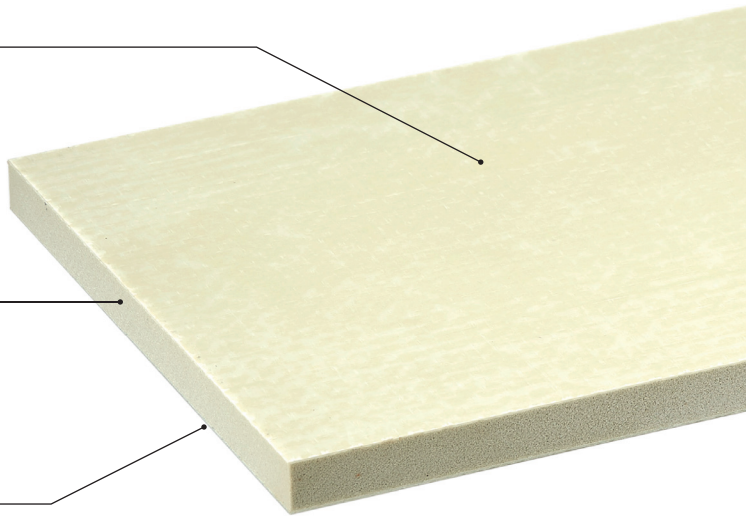
P.IVA 04102600378 CCIAA BO 0339628

PVC-STEP

Panel's composition

SKINS IN GLASSFIBER FABRIC
Impregnated with epoxy resin - **Thickness mm: 0,5**

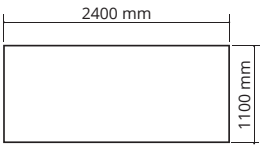
CORE
PVC foam
Density: from 50 to 60 kg/m³



EXAMPLE

Panel's weight 55kg/m³				
• Thickness' tolerance ± 0,3 mm • Dimension's tolerance ± 30 mm				
Total thickness mm	10	15	20	25
SKINS' thickness mm	0,5 + 0,5			
CORE'S thickness mm	9	14	19	24
Weight kg/m²	3,4	3,7	4	4,3

Standard dimensions
(other dimensions available on request)
Dimension tolerance ±30mm



PVC foam core's properties						
Type	**MC 40**	**MC 50**	**MC 80**	**MC 100**	**MC 130**	**MC 200**
Density kg/m³	from 36 to 46	from 54 to 69	from 72 to 92	from 90 to 115	from 120 to 150	from 180 to 250
Fire resting property	reaction to fire class RF2/75/A RF3/77					
Compressive strength MPa	0,46	0,61	1,44	1,91	2,79	5,19
Tension strength MPa	0,71	0,96	2,02	2,71	3,79	5,95
Thickness min. in mm	3	3	3	3	3	3
Thickness max. in mm	83	78	72	68	58	48
Dimension mm	1330x2850	1150x2450	1020x2180	2050x950	850x1900	750x1600
Colour	light green	yellow	green	red	blue	brown

Sandwich Panel PVC-STEP

Last Revised: 03/24_Rev.1

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P.IVA 04102600378 CCIAA BO 0339628
ALUMINIUM AND THERMOPLASTIC HONEYCOMBS, LAMINATES, SANDWICH PANELS

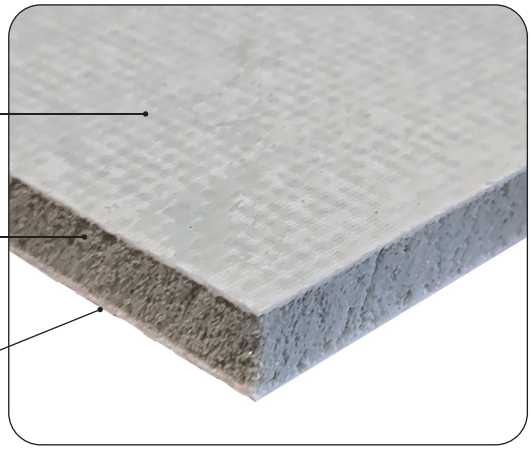
ENG

PET-STEP

Panel's composition

SKIN IN GLASSFIBRE
impregnated with epoxy resin 500 gr/m²

CORE
PET foam core



Technical data sheet for standard panels (dimensions, materials and special finishes on request)									
TECHNICAL CHARACTERISTICS OF PANEL	Panel thickness		mm	from 8 to 60					
	Panel size		mm	Standard 1000x2500 other dimensions available on request					
	Thickness tolerance		mm	±0,4					
	Dimension tolerance		mm	± 30					
	Skins thickness		mm	0,4					
	Skin			Glass fibre Plain 500 gr/m² 600 tex					
	Core materials			PET foam core					
	Core thickness		µm	from 7 to 60					
	Diameter of honeycomb		Ø = mm	from 3 to 19					
	Core density		Kg/m³	from 40 to 250					
	Adhesive			Two-component epoxy					
PANEL PHYSICAL AND MECHANICAL PERFORMANCES	Panel thickness		mm	10	20	30	10	20	30
	Panel weight ‡		Kg/m²	2,9±0,3	3,7±0,3	4,5±0,3	3,4±0,3	4,8±0,4	6,1±0,4
	Core material			PET foam core			PET foam core		
	Foam density		Kg/m³	80			135		
	Compressive strength	ASTM C 365-365 M	MPa	0,83			2,3		
	Shear modulus		MPa	16			35		
	Yield load	ASTM C 393†	N	220	560	800	390	780	1400
	Deflection at yield load	ASTM C 393†	mm	16±2	11±1	7±1	26±2	14±2	10±1
	Skins E Elastic Modulus**		Mpa	28'000±1'000					
	Moment of inertia I		mm^4/m	18'400	76'000	174'000	18'400	76'000	174'000
	Middle resistance to peeling **	ASTM D1781		265 N/76mm - 17 Nm/m			300 N/76 mm - 23 Nm/m		
	Thermal conductivity (referred to foam only)	a 23°C	W/(m·°K)	0,034			0,037		
	Thermal transmittance U (referred to foam only)	a 23°C	W/(m²·°K)	3,8	1,8	1,2	4,1	2,0	1,3
	Service temperature **		°C	- 40/ + 80					

** Tested by Internal Laboratory
† Sample dimension with 4 support points (L, W) 540x50 mm